

No. 614

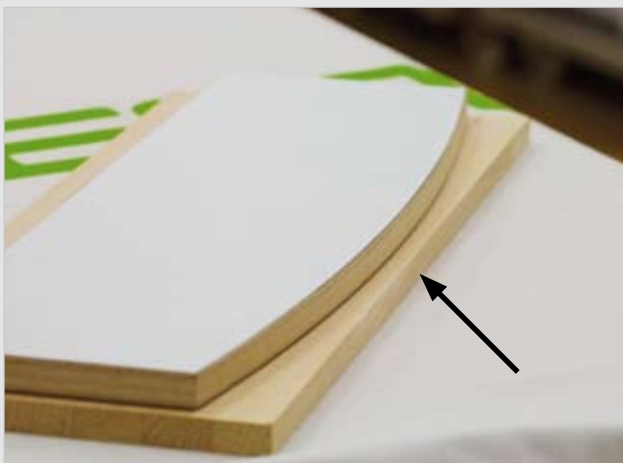


## Curved routing on the TF 2200

A

### Description

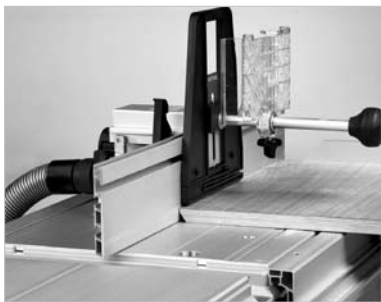
A template is generally manufactured for the similar routing of several workpieces. For smaller workpieces it is more stable when these are processed on a stationary machine. In the example the transfer of a 1:1 template to a workpiece blank from a shelf (see arrow) is explained. A flush trim cutter with a ball bearing is used for this.



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**B**

## Tools/Accessories



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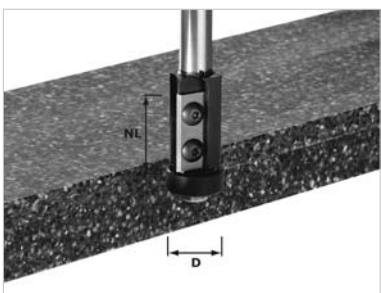
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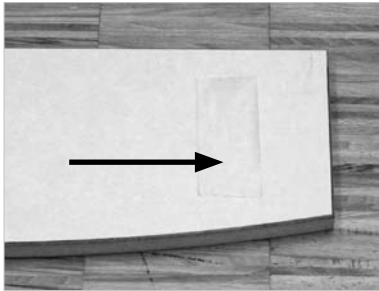
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| Designation                         | Order No. |
|-------------------------------------|-----------|
| TF 2200 set                         | 570262    |
| Bench extension VL                  | 492092    |
| CT series mobile dust extractor     |           |
| Extraction set CS 70 AB             | 488292    |
| Flush trim cutter with ball bearing | 491120    |

**C**

## Procedure

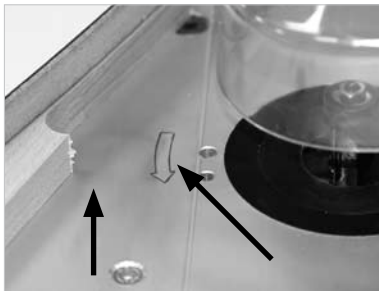
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The template is secured with double-sided adhesive (see arrow) to the workpiece blanks.

Alternatively the template can also be secured using two screws.



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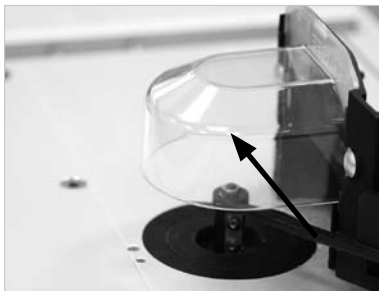
For stable routing it is necessary to pay attention to the running direction of the cutter - always route in the counterdirection (see red arrow).

There is a risk of kickback when routing in the same direction!

Select advance feed direction according to the blue arrow.

Tip:

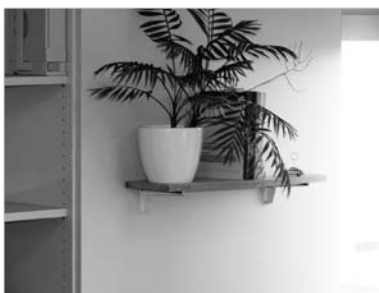
Material excesses which are too big can be cut using a jigsaw before routing.



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The bench-mounted router TF 2200 can be used very well for curved routing of smaller workpieces.

With this tool the user obtains effective extraction and the guard guarantees safe working.



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Shelves can be manufactured quickly and simply in this manner.

**FESTOOL**

Our example for use is a recommendation tried and tested in practice. However the actual conditions pertaining in each situation are completely outside of our control. We therefore do not provide any form of guarantee. Any legal claims arising out of this are not to be made against Festool. Please observe without fail the safety and operating instructions included with the product.

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