

No. 614

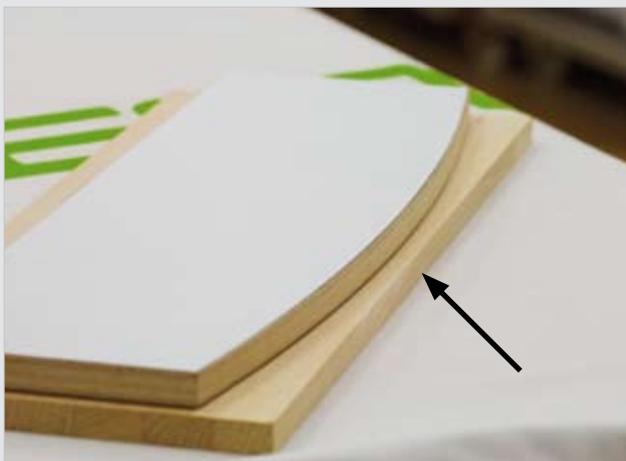


Curved routing on the TF 2200

A

Description

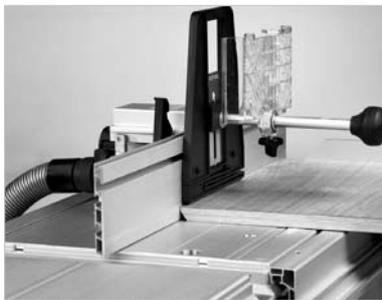
A template is generally manufactured for the similar routing of several workpieces. For smaller workpieces it is more stable when these are processed on a stationary machine. In the example the transfer of a 1:1 template to a workpiece blank from a shelf (see arrow) is explained. A flush trim cutter with a ball bearing is used for this.



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B

Tools/Accessories



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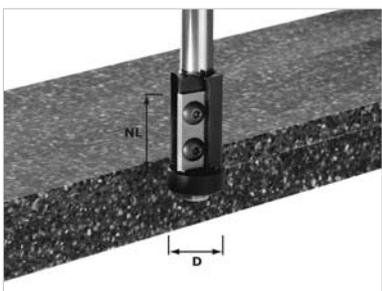
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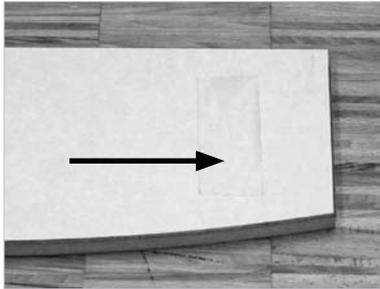


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Designation	Order No.
TF 2200 set	570262
Bench extension VL	492092
CT series mobile dust extractor	
Extraction set CS 70 AB	488292
Flush trim cutter with ball bearing	491120

C

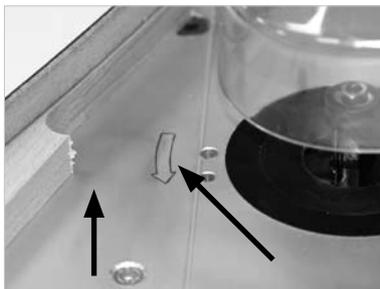
Procedure



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The template is secured with double-sided adhesive (see arrow) to the workpiece blanks.

Alternatively the template can also be secured using two screws.



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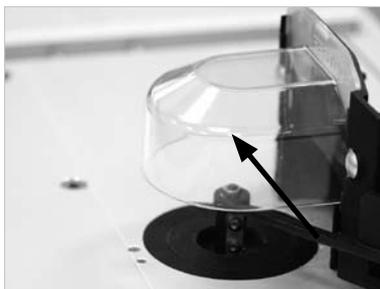
For stable routing it is necessary to pay attention to the running direction of the cutter - always route in the counterdirection (see red arrow).

There is a risk of kickback when routing in the same direction!

Select advance feed direction according to the blue arrow.

Tip:

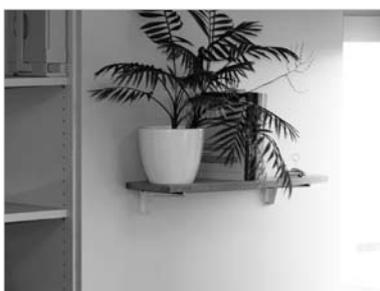
Material excesses which are too big can be cut using a jigsaw before routing.



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The bench-mounted router TF 2200 can be used very well for curved routing of smaller workpieces.

With this tool the user obtains effective extraction and the guard guarantees safe working.



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Shelves can be manufactured quickly and simply in this manner.

FESTOOL

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