

PU hot-melt adhesive

Application examples

For the Festool KA 65 and other automated edge trimming machines.

Suitable for a wide range of applications, e.g. for the edges of polyester, PCV, ABS, PP, resin-impregnated paper, solid wood and veneered materials.

Properties/application instructions:

Quick to set, high initial strength. Quick cross-linking, depending on the level of moisture in the air and in the material, good cold elasticity and good solvent resistance.

Treatment using Festool KA 65 from moisture-tight containers.

Treatment temperature [°C]: 130 - 150 (depending on type of application)

Reaction time [d]: Approx. 5 (depending on ambient conditions)

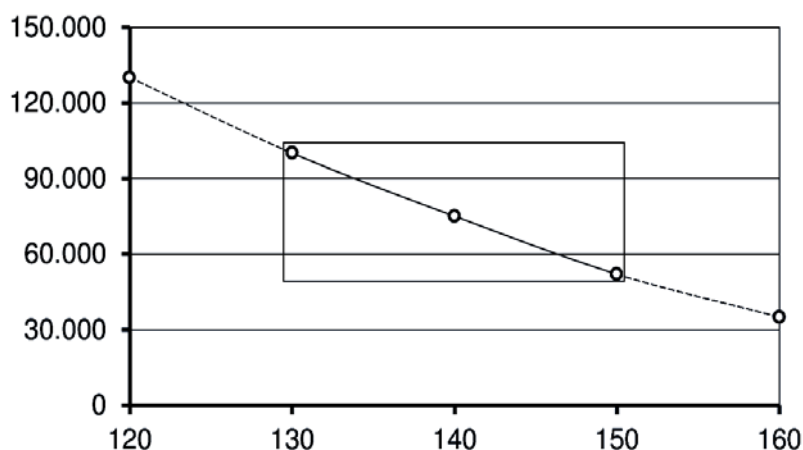
Final strength after 72 hours in a normal climate.

Technical data

Density [g/cm³]: Approx. 1.3

Colour: Beige

Viscosity values



Viscosity [mPas] Temperature [°C]

Cleaning

Clean the system **no more than six hours** after treatment.

If required, rinse melting units and applicators with Festool flushing agent (200 062) (red) to remove residues of the PU hot-melt adhesive.

Refer to KA 65 operating manual for more information (available to download from www.festool.com).

Storage

Can be stored in the original containers (closed) in a cool, dry place (15 - 25 °C) for 12 months from the date of delivery. - Best before see tin label.

Note

Refer to the relevant safety documentation for more information on handling, transportation and disposal.

The information provided is based on the most recent level of knowledge and experience, but does not represent an assurance of product characteristics and does not justify any legal contractual relationship. This data sheet nullifies the validity of all other information

Festool GmbH

Wertstrasse 20

73240 Wendlingen

Germany

Tel: +49/(0)7024/ 8 04-0

Fax: +49/(0) 7024/ 8 04-20608

www.festool.co.uk